

▼ From left to right: XLP256XA11G, XLP506XA12G, VLP106P142



## No Workshop can do without one



### XA-Series Foot Pump

The XLP-press with XA-Series air powered foot pump: no need to fully lift up foot – rest bodyweight on heel, resulting in a handsfree and stable working position – safe and controlled press operation (see page 114 for XA-Series Pumps).



### Gauges

All press models include a gauge and gauge adaptor, matching the press capacity.



### Side-to-side cylinder movement

Cylinder can be positioned horizontally side-to-side on all XLP-Series presses.



### Safety Cages & Screen

Optional safety cages and screen with polycarbonate glass for additional operator protection.

Page: 154

### XLP-Series Presses

- Multi-functional presses in kit form (50 and 75 ton presses)
- Easy grip forklift access on 50 and 75 ton presses
- Height adjustment of upper or lower bed with winch (50 & 75 ton)
- Width adjustment allows cylinder to move from side-to-side
- Pump options include XA-Series air-operated foot pump
  - pressure gauge integrated in pump for optimal control
  - suitable for delicate pressing jobs from variable oil flow.

### VLP-Series presses

- Unique “Hydrajust” bed positioning device on 100 and 200 ton VLP-presses allows adjustment of the lower bed.

### ▼ SELECTION CHART

Press Capacity ton (kN)	Maximum Daylight (mm)		Press Model Number	Power Source					Cylinder						
	Vertical	Horizontal		Pump Type		Valve Type		Pump Model Nr.	Page:			Stroke (mm)	Cylinder Model Nr.	Page:	
				Man.	Elec.	Air	Man.								Elec.
10 (101)	430	435	VLP106P142	●			●		P142	76	●		156	RC106	6
	430	435	VLP106PAT1			●	●		PATG1102N	112	●		156	RC106	6
25 (232)	1265	510	XLP256P392	●			●		P392	76	●		158	RC256	6
	1265	510	XLP256XA11G			●	●		XA11G	114	●		158	RC256	6
50 (498)	980	990	XLP506P802 *	●			●		P802	78	●		159	RC506	6
	980	990	XLP506XA12G *			●	●		XA12G	114	●		159	RC506	6
	980	990	XLP506ZES *		●			●	ZE4410SE-E050	104		●	156	RR506	40
	980	990	XLP5013ZES *		●			●	ZE4410SE-E050	104		●	334	RR5013	40
75 (718)	970	990	XLP756XA12G *			●	●		XA12G	114	●		156	RC756	6
100 (933)	989	990	VLP1006ZES		●			●	ZE5420SW-E050	104		●	168	RR1006	40
	989	990	VLP10013ZES		●			●	ZE5420SW-E050	104		●	333	RR10013	40
200 (1995)	1340	1220	VLP20013ZES		●			●	ZE6420SW	104		●	330	RR20013	40

\* 50 and 75 ton XLP-Series presses can be ordered as factory assembled press frame. Add suffix "M" to press model number. Example: XLP506XA12GM.



= Single-Acting



= Double-Acting

# Bench and Workshop Presses

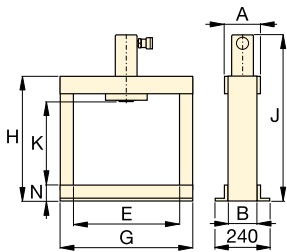


## Optional V-Blocks

To facilitate positioning of pipes and bars, or placed upside-down, to serve as a convenient worktable. Featuring precise fit into the press bolster. Each model number includes two V-blocks.

press bolster. Each model number includes two V-blocks.

To be used with press (ton)	V-Blocks Model Number
10	VB10
25	VB25
50	VB501
75, 100	VB101
200	A200



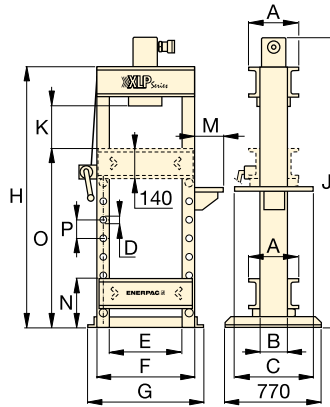
VLP 10 ton

## "Hydrajust" Bed Positioning

Allows vertical adjustment of the lower bed on 100 and 200 ton VLP presses.

**IMPORTANT:** The "Hydrajust" bed positioning is not designed to withstand full cylinder capacity, only to be used for bed adjustment.

Page: 154



XLP 25 ton

## XLP, VLP Series



Capacity:

**10 - 200 ton**

Maximum Daylight x Width:

**1340 x 1220 mm**

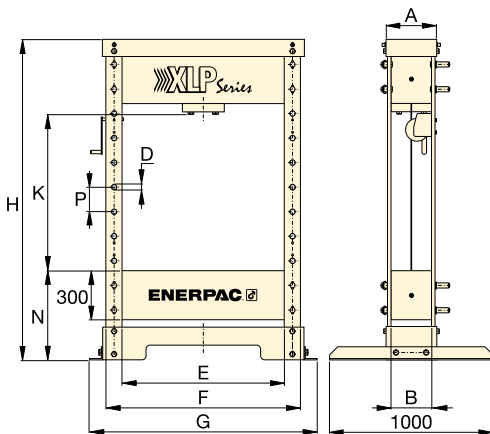
Maximum Operating Pressure:

**700 bar**

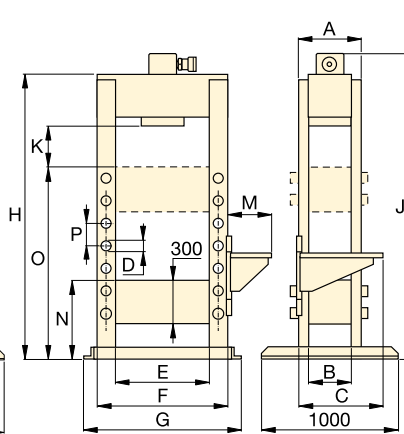


### IMPORTANT!

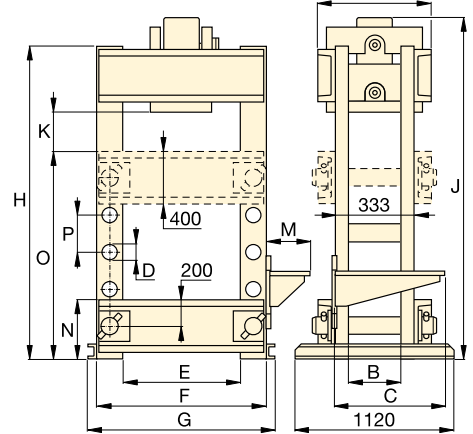
The pressframe of the workshop presses are exclusively designed for pressing operations, not for pulling. For pulling applications please contact Enerpac.



XLP 50 and 75 ton



VLP 100 ton



VLP 200 ton

Speed (mm/s) **		Dimensions (mm)															Press Model Number
Rapid Advance	Pressing	A	B	C	D	E	F	G	H	J	K	M	N	O	P	(kg)	
{2,5} **	{0,6} **	110	80	-	-	435	-	542	620	748	430	-	80	-	-	49	VLP106P142
10,0	1,8	110	80	-	-	435	-	542	620	748	430	-	80	-	-	54	VLP106PAT1
{3,4} **	{0,7} **	260	140	510	32	510	630	700	1622	1740	370-1265	140	212	1070	122	165	XLP256P392
10,0	1,3	260	140	610	32	510	630	700	1622	1740	370-1265	323	212	1070	122	170	XLP256XA11G
{5,5} **	{0,3} **	310	240	-	32	990	1190	1390	1995	-	210-980	-	540	-	150	595	XLP506P802 *
4,7	0,6	310	240	-	32	990	1190	1390	1995	-	210-980	-	540	-	150	600	XLP506XA12G *
10,0	2,0	310	240	-	32	990	1190	1390	1995	-	210-980	-	540	-	150	660	XLP506ZES *
10,0	2,0	310	240	-	32	990	1190	1390	1995	-	210-980	-	540	-	150	700	XLP5013ZES *
3,2	0,4	420	330	-	40	990	1240	1430	1995	-	210-970	-	540	-	150	900	XLP756XA12G *
10,0	2,1	400	340	560	40	990	1240	1400	1879	1885	239	425	540	1290	150	970	VLP1006ZES
10,0	2,1	400	340	560	40	990	1240	1400	1879	2050	239	425	540	1290	150	993	VLP10013ZES
6,6	1,6	553	233	560	76	1220	1620	1740	2285	2370	377	425	453	1415	254	1992	VLP20013ZES